

Work Order ID 85030

May-31-12 3:37:12 PM

85030

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Item ID: D206-718-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Fuel Scupper

Start Date: 31/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: MLT Date: 12/06/01

Tooling:

Run Start ***NR1***

QC: Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D206-718

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control



12/07/23 JB

12/07/20 MLT 12-7-20 (4)



12/07/23

(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Fuel Scupper

Stop ***NS2***

Start Date: 31/05/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 14/06/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-718-011

Location: Nk-B

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

12/1/23 (9)

12/1/24 (J)

JMF

12-0723

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 85030

85030

Parent Item: D206-718-011

D206-718-011

Parent Item Name: Fuel Scupper

Start Date: 31/05/2012

Required Date: 14/06/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
80-004-2-12		Purchased	No			110	Each	11.0000	0	4			

80-004-2-12

Insert

Location

Loc Qty

Loc Code

ST379

11

120166

11

AN3H14A

Purchased

No

110

Each

330.0000

AN3H14A

Bolt

Location

Loc Qty

Loc Code

ST352

330

120308

30

120423

300

AN960JD101

NAS1149D0332J

Purchased

No

110

Each

0.0000

AN960JD101

Washer

D3270-041

Manufactured

No

110

Each

4.0000

D3270-041

Fuel Scupper Assembly

Location

Loc Qty

Loc Code

ST035

4

83947

4

83947

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Parent Item: D206-718-011

Parent Item Name: Fuel Scupper

85030

D206-718-011

Start Date: 31/05/2012

Required Date: 14/06/2012

Start Qty: 4.00

Required Qty: 4.00

D3271-1

Manufactured No

110 Each

12.0000

0 4 ✓

**

JB

D3271-1

Gasket

Location

Loc Qty

Loc Code

ST035

12

79075

12

110

Each

1.0000

0 4 ✓

**

3x 122441 JB

MS21919-DF6

Purchased No

MS21919-DF6

Clamp

Location

Loc Qty

Loc Code

ST306

1

112466

1

110

Each

5.0000

1x 112466 4 ✓

**

1x 122141 JB

MS27039-1-40

Purchased No

MS27039-1-40

Screw

Location

Loc Qty

Loc Code

ST292

5

116823

5

110

Each

11.0000

3x 116823 4 ✓

**

JB 12/07/20

NAS43DD3-128

Purchased No

NAS43DD3-128

Spacer

Location

Loc Qty

Loc Code

ST279

11

101594

11

101594

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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DESIGN #	DRAWN BY A	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

Qty -011	Part No.	Description
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	.80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

GENERAL NOTES:

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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